



## Accessory Drive Belt Tensioner (86.10.06)

### Removal

1. Disconnect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)
2. Remove the viscous fan assembly. For additional information, refer to [Cooling Fan \(26.25.19\)](#) (Section 303-03)
3. Release the accessory drive belt.
  - ▶ Rotate the accessory drive belt tensioner counterclockwise.



4. Remove the accessory drive belt tensioner.
  - ▶ Remove the bolt.



### Installation

1. To install, reverse the removal procedure.
  - ▶ Clean and inspect the drive pulleys for damage.
  - ▶ Tighten the tensioner bolt to 40 Nm (30 lb.ft).
2. Install the viscous fan assembly. For additional information, refer to [Cooling Fan \(26.25.19\)](#) (Section 303-03)
3. Connect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)